

Figure 1

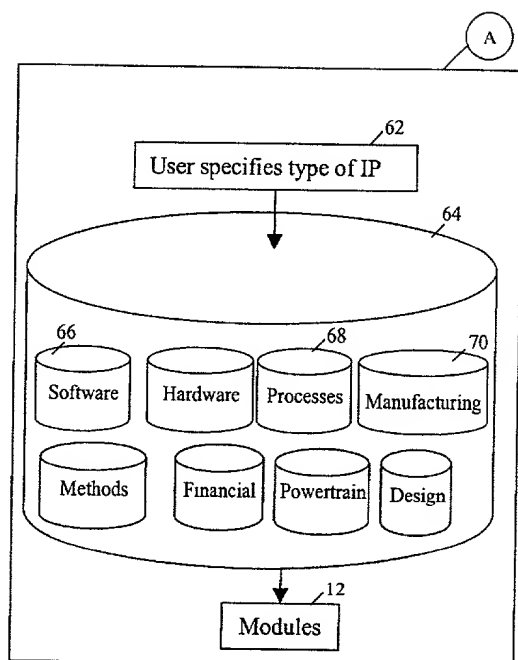


Figure 1A

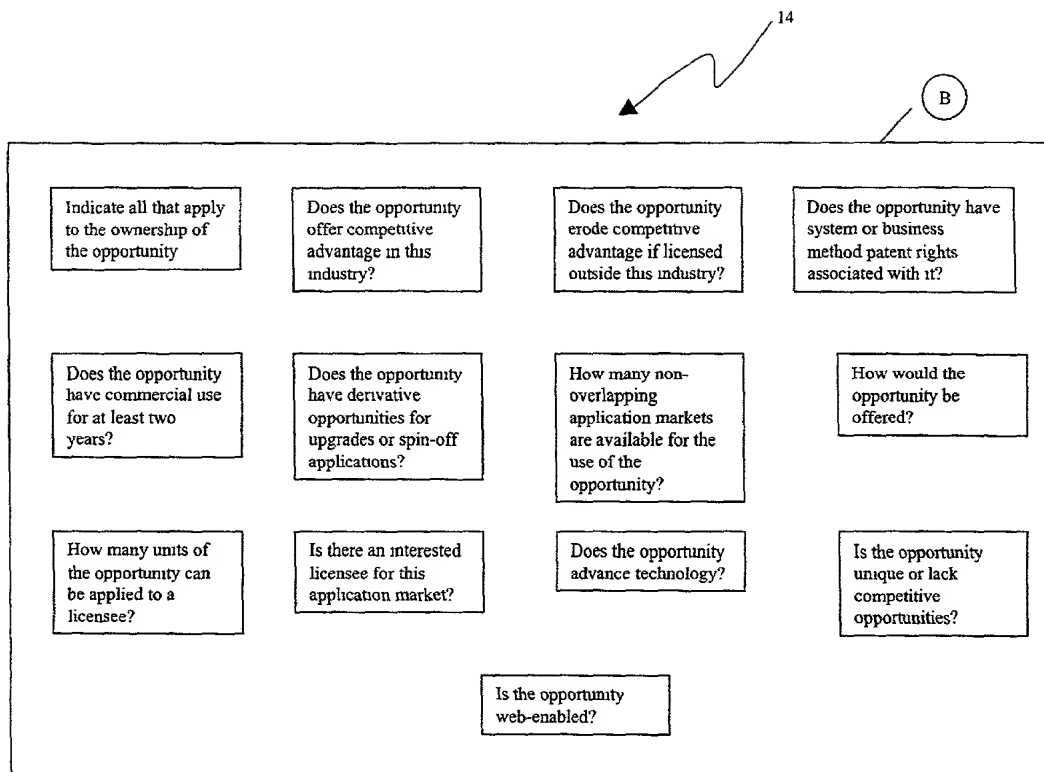


Figure 1B

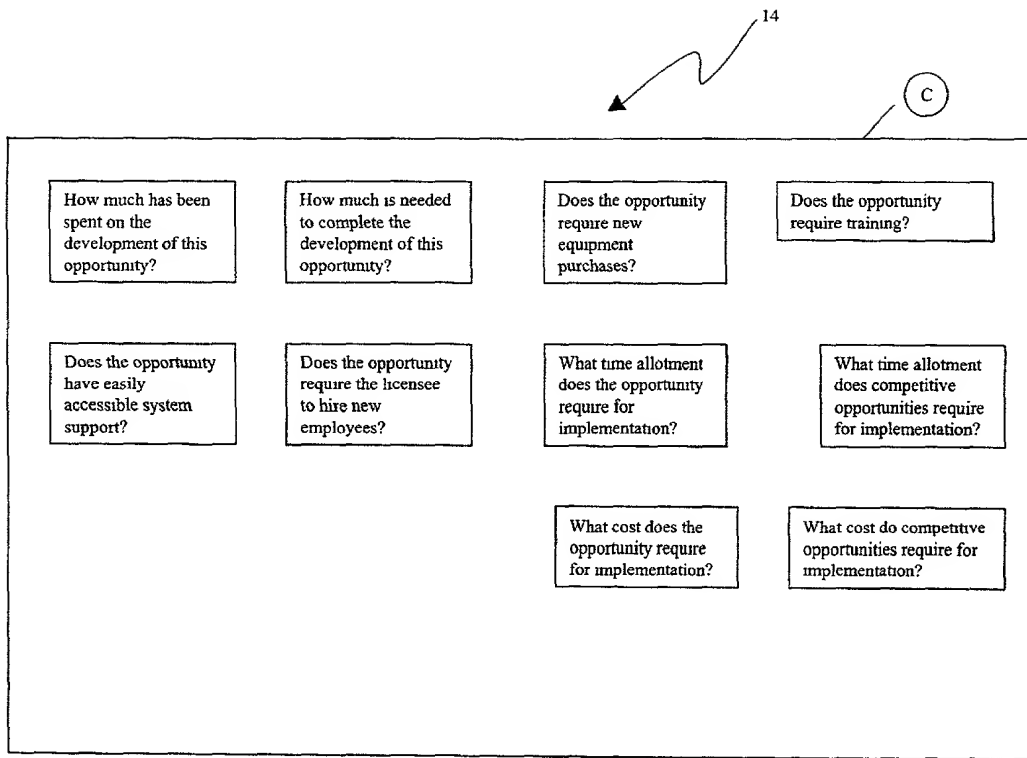


Figure 1C

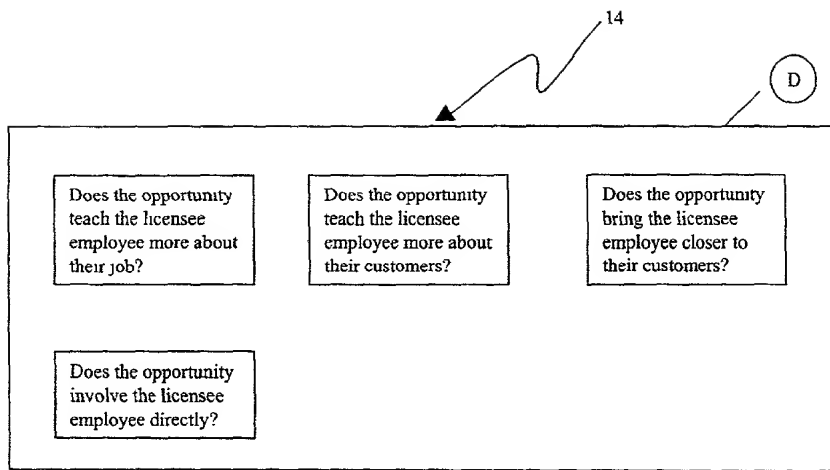


Figure 1D

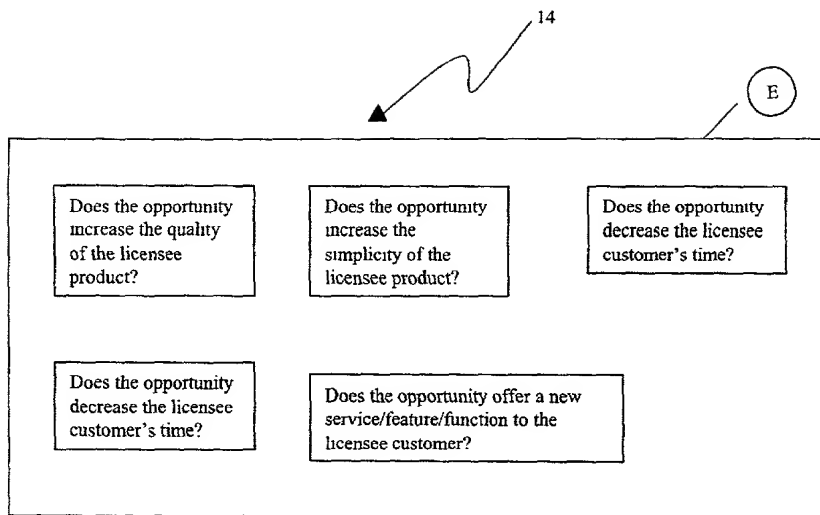


Figure 1E

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F

What type of obstacles existed in developing this opportunity?	What additions would you suggest if given cost/time/resources/skills to make changes?	What steps would you take differently if you could develop this opportunity again?
What level of human resources were required for the development of this opportunity?		

Figure 1F

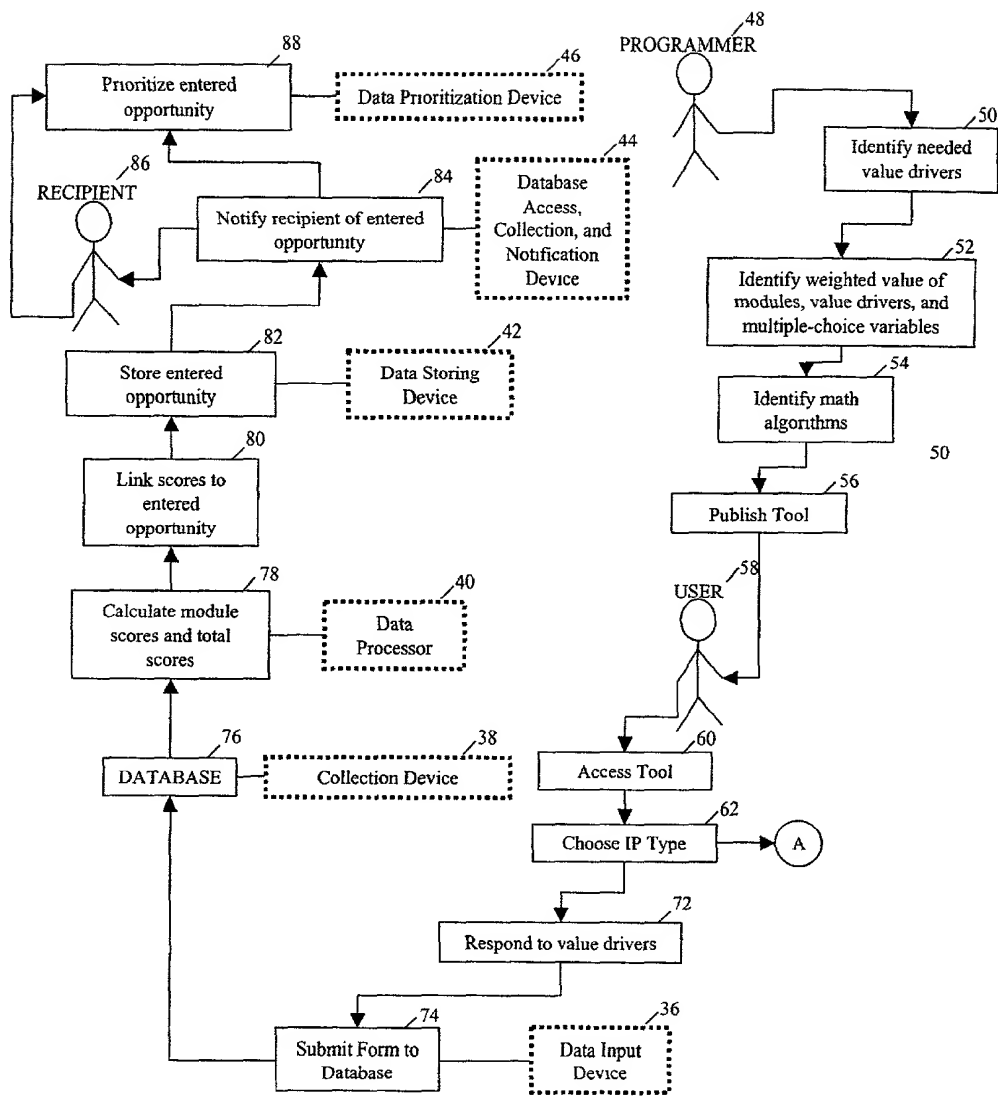


Figure 2